High-productivity, high-precision conformal coating systems
Introducing the MYC50 platform
High-performance conformal coating systems

As electronics continually become embedded into an endless variety of products, the need for high-precision conformal coating is greater than ever before. Automate complex coating processes, monitor process parameters and switch spray patterns without interruption. The MYC50 gives you powerful, software-driven process flows that ensure years of productivity for even the most complex printed circuit boards.

1. Fast and stable operation.
2. Spray patterns can be changed on the fly, significantly improving process efficiency.
3. Flexible multi-axis control enables precise coating of complex PCBs.
4. Powerful process controls result in precise coating that consistently meet strict quality guidelines.
5. Barcode reader enables automatic program loading and traceability.

The MYSmart series MYC50 in-line conformal coating platform combines high-accuracy edge control with advanced feedback systems. A wide range of process parameters can be monitored enabling high quality output. Options such as fan width control, non-heated circulation systems, heated circulation systems and barcode readers are a few examples of process control enhancements that are possible. Wherever rugged electronics are required, the MYC50 helps to prevent material waste while ensuring highly controlled coating film thickness, coating area and process speed.

APPLICATIONS
• Consumer electronics
• Industrial electronics
• Household appliances
• Automotive electronic control panels
• Military electronics
• Computer control panels
• Agricultural equipment control panels
• Battery protection boards
• Led lighting
• Outdoor led displays
• Converter circuit boards
• Security control panels
• Motor control boards
• Power management devices
Highly configurable for precise conformal coating results

The MYC50’s high-precision platform, multi-angle rotation configuration and flexible software operation ensures perfect selective conformal coating output.

SMART COATING MADE SIMPLE
The MYC50 is built upon years of coating experience, condensing that knowledge into a robust, easy to use system. The result is a highly capable platform that’s simple to program and operate, yet powerful enough to add increasing value to your in-line operations as volume, complexity and automation demands grow. Giving you more ways than ever before to handle tomorrow’s production challenges.

HIGH SPEED, HIGH PRECISION MOTION PLATFORM
- Robust design of frame structure and axis
- High precision ball screw and AC servo motor
- High speed operation with extreme precision

ANGLE AND ROTATE COATING CAPABILITIES
- Four-direction tilting
- Software controlled
- Modular design for easy installation and removal
- Suitable for V-5000 and V-420A

INTUITIVE SOFTWARE DESIGN
- Easy software to operate and learn
- Rich functionality to meet complex processes
- A variety of program input methods including camera teaching
The MYC50 series can be equipped with a variety of different valves; tri-mode spray valve, precision spray valve and film valve for different applications as well as combinations between them.

**TRI-MODE VALVE V-5000**

V-5000 is suitable for middle to low viscosity fluids. The three modes are line, swirl and spray. The V-5000 valve has high edge definition and good balance between efficiency and effect.

**FEATURES AND ADVANTAGES**

- Controlled film thickness at high speed
- Viscosity range: 500-10,000 CPS
- Optional 360 degree rotation structure
- Easy maintenance

**NEEDLE VALVE V-420A**

The V-420A needle valve is suitable for low-viscosity materials and mainly used in selective coating applications. Maximum dispensing speed is 100 dots/s. For tall component coating areas and very small tolerances of noncoating requirements, the best choice is V-420A configured with spray or film valve.

**FEATURES AND ADVANTAGES**

- Good sealing effect, especially for low viscosity materials
- Cost effective
- Simple structure and easy maintenance
- Flexible needle sizes and changeable needles
- Adjustable flow rate by parameter settings
- High precision dispensing accuracy

**FILM VALVE V-5400**

The V-5400 film coating valve is suitable for low viscosity fluids and solvent-based materials. A special nozzle structure enables the material to be applied in a non-atomized manner, with a utilization rate of up to 99%. Optional sizes of nozzles help achieve the best results of film width and thickness for your application.

**FEATURES AND ADVANTAGES**

- Non-atomizing mode reduces emissions
- Adjustable film width and high transfer efficiency
- High material utilization, reduced waste, and low cost
- Optional 90 degree rotation of film direction
- No masking required

**MYC50 in-line specification**

**MOTION SYSTEM**

<table>
<thead>
<tr>
<th>X, Y AXIS</th>
<th>Z AXIS</th>
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</thead>
<tbody>
<tr>
<td>T: Y speed: max 800 mm/s</td>
<td>Z axis speed: max. 400 mm/s</td>
</tr>
<tr>
<td>Y: Y acceleration (max.): 1.3 g peak with s-curves</td>
<td>Z axis acceleration: max. 1.3 g peak with s-curves</td>
</tr>
<tr>
<td>X, Y repeatability: ± 25 um, 3σ</td>
<td>Z axis repeatability: ± 25 um, 3σ</td>
</tr>
<tr>
<td>X: Y drive mode: servo motor, ball screw</td>
<td>Z axis drive mode: servo motor, ball screw</td>
</tr>
</tbody>
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**D AXIS**

- Rotation angle: ± 90 degrees
- Rotation angle: ± 90 degrees
- Drive mode: cylinder
- Repeatability: ± 0.1 degree

**DISPENSING AREA**

**ONE WORK STATION**

| Single valve | V-5000 max: 450 x 450 mm |
| 2 valves | V-5000: 450 x 450 mm |
| V-5000 tilting module + V-420A max: 560 x 380 mm |

**TWO WORK STATIONS**

| Single valve | V-5000 max: 450 x 450 mm |
| 2 valves | V-5000: 450 x 450 mm |
| V-5000 tilting module + V-420A max: 560 x 450 mm |

**BOARD HANDLING**

- Drive mode: stepper motor, stainless steel chain
- Payload capacity: 5 kg
- System footprint: 1364 x 1290 x 1638 ± 50 mm
- Machine height: 900 kg
- Exhaust volume: diameter 200 mm

**FACILITY REQUIREMENTS**

- Drive mode: stepper motor
- Power: 220V, 2.5KW, 60 Hz
- Air supply: 80 psi (5.5 bar)
- Min. board/carrier width: 40 mm
- Max. board/carrier width: 500 mm
- Width adjustment: drive mode, stepper motor
- Communication signal: SNEMA

**CONTROL SYSTEM**

- Computer: IPC, LCD monitor, keyboard
- Operating system: Windows 7
- Control software: Axxon coating software
- CCD resolution: 30W

**FLUID DELIVERY METHODS**

- Computer: V-5000 three-mode spray valve
- V-420A precise needle valve
- Control software: Axxon coating software
- LCD resolution: 30W

**STANDARD FEATURES**

- Industrial computer and software and monitor
- X, Y, Z axis and motion platform
- Conveyor module / bottom return conveyor
- Conveyor auto-width adjustment
- Cleaning platform
- Ultraviolet and white light
- Low liquid alarm module
- Inductive proximity switch
- Safety interlock
- Pressure tank supply module
- Exhaust port
- Fluid supply pipe
- Fluid cooling pipe
- Fluid height detection module
- Laser height detection module
- Tube cleaning
- Laser fan width adjusting control (V-5400)
- Motor calibration module
- Exhaust fan
- Wind speed monitoring module
- Four direction tilting module (for V-420A and V-5000 series valve)
- Electric tilt and rotate module (for V-420A and V-5000 series valve)
- 2D barcode reader module